

çap IPS (inches)	SDR	1 tekn. + 1 veya 2 yardımcı	kaynak /saat	kaynak/ gün*	metre/g ün	kaynak bedeli/g ün	kaynak bedeli/s aat	takım bedeli/s aat	makina & takım/sa at	makine ve takım/gü n	montaj fiyatı /metre
					(40' joints)						
					(4) x 8 hr.	(7)/8 hr.			(8)+(9)	(10)x8 hr.	(11)/(6)
2	11	2	5	40	619,92	\$50.00	\$6.25	\$75.00	\$81.25	\$650.00	\$1,06
3	11	2	5	40	619,92	\$70.00	\$8.75	\$75.00	\$83.75	\$670.00	\$1,08
4	11	2	4	32	498,96	\$70.00	\$8.75	\$75.00	\$83.75	\$670	\$1,35
6	11	2	3	24	378	\$135.00	\$16.88	\$75.00	\$91.88	\$735.00	\$1,96
8	11	2	3	24	378	\$135.00	\$16.88	\$75.00	\$91.88	\$735.00	\$1,96
10	11	2	2,5	20	317,52	\$175.00	\$21.88	\$75.00	\$96.88	\$775.00	\$2,43
12	11	2	2,5	20	317,52	\$175.00	\$21.88	\$75.00	\$96.88	\$775.00	\$2,43
14	11	2	2,25	18	287,28	\$290.00	\$36.25	\$75.00	\$111.25	\$890.00	\$3,10
16	11	2	2	16	257,04	\$290.00	\$36.25	\$75.00	\$111.25	\$890.00	\$3,47
18	11	2	2	16	257,04	\$290.00	\$36.25	\$75.00	\$111.25	\$890.00	\$3,47
20	11	3	1,5	12	196,56	\$525.00	\$65.63	\$130.00	\$195.63	\$1,565.00	\$7,96
22	11	3	1,5	12	196,56	\$525.00	\$65.63	\$130.00	\$195.63	\$1,565.00	\$7,96
24	11	3	1,5	12	196,56	\$525.00	\$65.63	\$130.00	\$195.63	\$1,565.00	\$7,96
28	11	3	1,25	10	166,32	\$625.00	\$78.13	\$130.00	\$208.13	\$1,665.00	\$10,00
30	11	3	1	8	136,08	\$625.00	\$78.13	\$130.00	\$208.13	\$1,665.00	\$12,25
32	17	3	1	8	136,08	\$625.00	\$78.13	\$130.00	\$208.13	\$1,665.00	\$12,25
36	17	3	1	8	136,08	\$625.00	\$78.13	\$130.00	\$208.13	\$1,665.00	\$12,25
42	21	3	0.75	6	105,84	\$1,000.00	\$125.00	\$130.00	\$255.00	\$2,040.00	\$19,29
48	21	3	0.75	6	105,84	\$1,000.00	\$125.00	\$130.00	\$255.00	\$2,040.00	\$19,29
54	21	3	0.5	4	75,6	\$1,150.00	\$142.00	\$130.00	\$273.75	\$2,190.00	\$28,97

Special Notes:

This is an estimate only and should be treated as such.

All pipe sizes are IPS.

SDR 11 is used for illustration purposes only; fusion times can vary with changes in wall thickness.

Fusions made per hour/day is estimate only. Temperature, weather, equipment & personnel can affect fusion performance.

Fusion unit cost per day is the rate charged by Ferguson for a machine capable of fusing corresponding pipe size. Please contact us for current rate.

Rental fusion machines are available from the Ferguson on a daily, weekly or monthly basis.

Crewmen cost per hour is purely estimate. Prices reflect crew of either 2 or 3 people. Please verify labor rates in your specific area.

Ferguson offers fusion services at a daily rate per technician.

Installation cost per foot excludes cost of pipe, trenching and purchase & installation of fittings that may be required on pipeline.